CLG2030H / 2035H

Diesel & LPG / Gas • I. C. Pneumatic Tire Forklifts















Three engine choices:

- Xinchai A490BPG 4-cylinder 2.5L diesel engine (36.8kW)
 Proven, cost effective engine suitable for most applications
 Meets China Tier II emissions compliance
 *Not available for the US market
- Yanmar 4TNE98 4-cylinder 3.3L diesel engine (42.1kW)
 Popular engine known for its strong performance and durability
 Meets EPA and Euro Tier III emissions compliance
- Nissan K25 4-cylinder 2.5L LPG engine (37.4kW)
 Powerful and reliable LPG engine
 *Not available for the US market

Electronically controlled power-shift transmission with spin-on filter.

Single piece drive axle housing provides durability and leak resistant mounting for the floating driveline.

CHASSIS

Cushion mounted compartment isolates the operator from vibration making him more comfortable and productive. (4)

Open step and spacious foot room allow for easy access and comfortable operation for the operator.

Heavy duty fabricated steer axle features hydrostatic steering and tapered roller bearings for ease of operation and long service life and is rubber mounted to the chassis to dampen vibration. (5)

MAS

All new three stage mast which features excellent forward visibility due to low profile primary cylinder design, single lift chain and wide channel spacing. Secondary lift chains and auxiliary hydraulics are mounted at 90 degrees behind the channels so to not interfere with visibility through the mast.

The mast cylinders feature internal drain lines and hydraulic cushioning for smooth, quiet operation. The fork carriage and mast channels have large side thrust rollers for strength, high reliability and are located for easy service.

OPERATOR COMPARTMENT

Optional full-suspension seat provides world-class comfort, which is adjustable for weight, leg room and back angle. (2)

The seat side hydraulic controls combine ergonomics and simplicity to provide a cost effective and reliable system that maximizes operator productivity. (2)

The informative display is mounted on the tilting steer column and features: fuel level gauge, coolant temperature gauge, hour meter, fault codes, neutral indicator, turn signal indicators, system warning, battery charging fault, transmission oil temperature warning, engine oil pressure warning, park brake set indicator and glow plug indicator. (6)

EXTRAS

The standard light package includes two front combination flood/turn signal lights and the LiuGong rear light bar which features LED turn/brake/back-up lights. (3) All electrical components use automotive style sealed connectors for high reliability.

The swing-down LP tank bracket allows for easy cylinder replacement for all operators. (1)

A STRONG FOUNDATION. A STRONG FUTURE.

LiuGong was founded in 1958 in Liuzhou, China. Since then, we have become one of the world's most respected, premier heavy equipment and industrial equipment manufactures. LiuGong engineers simple, serviceable designs that are reliable and remarkably durable.

Today, LiuGong employees over 13,000 employees worldwide and has dealers across six continents in more than 90 countries.

When you purchase a LiuGong machine, you get an easy to own, easy to maintain piece of equipment and you join forces with a company that has spent the past 50 years dedicating itself to making your job easier. Learn more about LiuGong at www.en.liugong.com

LIUGONG SERVICE AND SUPPORT, LIKE NO OTHER.

We don't just provide a world-class machine; we provide all the service and support you need. With over 900 sales outlets, 119 dealers, 16 manufacturing facilities, 10 regional parts depots and nine global offices located strategically throughout the world we ensure rapid replacement of parts and servicing of equipment. We have all your local service and support needs covered.

With LiuGong, you know you'll get the personal attention you deserve because you don't have time for anything less.

Contact your local LiuGong Forklift dealer for more information.

Specifications and designs are subject to change without notice. Machines shown may include optional equipment.

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Capacity @ 500mm LC	Fuel Type	Engine			
3,000 kg	Diesel	Xinchai A490BPG / 2.5 L			
3,000 kg	Diesel Tier III	Yanmar 4TNE98 / 3.3 L			
3,000 kg	Dual: Gas / LPG	Nissan K25 / 2.5 L			
3,500 kg	Diesel	Xinchai A490BPG / 2.5 L			
3,500 kg	Diesel Tier III	Yanmar 4TNE98 / 3.3 L			
3,500 kg	Dual: Gas / LPG	Nissan K25 / 2.5 L			
	3,000 kg 3,000 kg 3,000 kg 3,500 kg 3,500 kg	3,000 kg Diesel 3,000 kg Diesel Tier III 3,000 kg Dual: Gas / LPG 3,500 kg Diesel 3,500 kg Diesel Tier III			

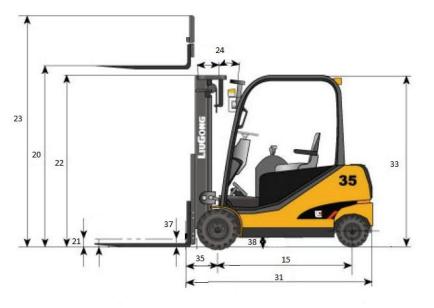


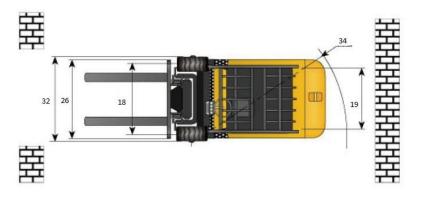
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	1	1 Make			LiuGong		LiuGong		LiuGong		LiuGong		LiuGong		LiuGong		
2 Model		Model			CLG20	030H	CLG2	030H	CLG203	OH(LPG)	CLG20	35H	CLG2	035H	CLG203	H(LPG)	
<u>ra</u>	3	Power Type			Die	sel	Diesel	Tier III	Dual: G	as / LPG	Dies	el	Diesel	Tier III	Dual: G	as / LPG	
General	4	Unit of Measure		Imperial Metric		Imperial Metric		Imperial Metric		Imperial Metric		Imperial Metric		Imperial Metric			
Jĕ	5	Operator Type			Sit - Dow	n Rider	Sit - Dov	vn Rider	Sit - Do	wn Rider	Sit - Dow	n Rider	Sit - Dov	vn Rider	Sit - Do	wn Rider	
	6	Base Capacity	@ rated load center	lbs [kg]	6,000	3,000	6,000	3,000	6,000	3,000	7,000	3,500	7,000	3,500	7,000	3,500	
	7	Load Center		in [mm]	24.0	500	24.0	500	24.0	500	24.0	500	24.0	500	24.0	500	
	8	Service Weight	unloaded	lbs [kg]	10,362	4,700	10,362	4,700	10,362	4,700	11,464	5,200	11,464	5,200	11,464	5,200	
Weights	9		loaded, front	lbs [kg]	14,872	6,746	14,872	6,746	14,872	6,746	16,499	7,484	16,499	7,484	16,499	7,484	
l įĝ	10	Aylo Load	loaded, rear	lbs [kg]	2,235	1,014	2,235	1,014	2,235	1,014	2,590	1,175	2,590	1,175	2,590	1,175	
≱	11	Axle Load	unloaded, front	lbs [kg]	3,880	1,760	3,880	1,760	3,880	1,760	3,880	1,760	3,880	1,760	3,880	1,760	
	12		unloaded, rear	lbs [kg]	6,349	2,880	6,349	2,880	6,349	2,880	7,275	3,300	7,275	3,300	7,275	3,300	
	13	Tire Type			Pneur	natic	Pneui	matic	Pneu	ımatic	Pneun	natic	Pneu	matic	Pneu	matic	
	14	Wheels	front / rear		2/2		2 /	/ 2	2	2/2		2/2		2/2		2/2	
δ	15	/heelbase		in [mm]	66.9 1,700		66.9 1,700		66.9 1,700		66.9 1,700		66.9 1,700		66.9 1,700		
Tires	16	Tire Size	front		28 x 9	9 - 15	28 x 9	9 - 15	28 x	9 - 15	28 x 9	- 15	28 x 9	9 - 15	28 x	9 - 15	
1	17	THE SIZE	rear		6.50	x 10	6.50		6.50	x 10	6.50 >	(10	6.50		6.50	x 10	
	18	Tread Width	front		39.4	1,000	39.4	1,000	39.4	1,000	39.4	1,000	39.4	1,000	39.4	1,000	
<u> </u>	19		rear		38.6	980	38.6	980	38.6	980	38.6	980	38.6	980	38.6	980	
	-	Max. Fork Height	with std 2 - stage mast	in [mm]	118.1	3,000	118.1	3,000	118.1	3,000	118.1	3,000	118.1	3,000	118.1	3,000	
	-	Freelift	with std 2 - stage mast	in [mm]	5.1	130	5.1	130	5.1	130	5.1	130	5.1	130	5.1	130	
	22	Height, Upright Lowered	with std 2 - stage mast	in [mm]	83.6	2,124	83.6	2,124	83.6	2,124	83.6	2,124	83.6	2,124	83.6	2,124	
	23	Height, Upright Extended	with std 2 - stage mast	in [mm]	168.4	4,278	168.4	4,278	168.4	4,278	168.4	4,278	168.4	4,278	168.4	4,278	
ᅜ	24	Mast Tilt, Fwd / Back	with std 2 - stage mast	deg	6° / 10°		6°/			′ 10°	6°/		6°/		6° / 10°		
Mast	25	Carriage	ISO Class		111		ll l			II	III		II.			II	
	26		width	in [mm]	43.3	1,100	43.3	1,100	43.3	1,100	43.3	1,100	43.3	1,100	43.3	1,100	
	27	Fork Spread	minimum	in [mm]	10.7	271	10.7	271	10.7	271	10.7	271	10.7	271	10.7	271	
	28	r one spread	maximum	in [mm]	42.2	1,072	42.2	1,072	42.2	1,072	42.2	1072	42.2	1,072	42.2	1,072	
	29	Fork Dimensions	TxWxL	in	1.8 x 4.9 x 42.1		1.8 x 4.9 x 42.1		1.8 x 4.9 x 42.1		1.8 x 4.9 x 42.1		1.8 x 4.9 x 42.1		1.8 x 4.9 x 42.1		
<u> </u>	30			mm	45 x 122		45 x 122			2 x 1,070	50 x 122		50 x 122		50 x 122		
		Length to Fork Face	with std 2 - stage mast	in [mm]	107.3	2,726	107.3	2,726	107.3	2,726	109.1	2,770	109.1	2,770	109.1	2,770	
	-	Overall Width		in [mm]	48.8	1,240	48.8	1,240	48.8	1,240	48.8	1,240	48.8	1,240	48.8	1,240	
١.,	-	Overhead Guard Height		in [mm]	83.7	2,125	83.7	2,125	83.7	2,125	83.7	2,125	83.7	2,125	83.7	2,125	
ssis		Turning Radius	minimum outside	in [mm]	94.5	2,400	94.5	2,400	94.5	2,400	96.9	2,460	96.9	2,460	96.9	2,460	
Chassis	35	Fork Overhang	with std 2 - stage mast	in [mm]	18.7	475	18.7	475	18.7	475	18.7	475	18.7	475	18.7	475	
	36	Right Angle Stack	add load length and	in [mm]	164.9	4,189	164.9	4,189	164.9	4,189	167.0	4,241	167.0	4,241	167.0	4,241	
	37		clearance minimum loaded	in [mm]	5.3	135	5.3	135	5.3	135	5.3	135	5.3	135	5.3	135	
	38	Gound Clearance	center of wheelbase	in [mm]	5.7	145	5.7	145	5.7	145	5.7	145	5.7	145	5.7	145	
\vdash	39		loaded	mph [kph]	11.8	145	5./ 11.8	145	11.8	143	11.8	145	11.8	145	11.8	143	
	40	Travel Speed	unloaded	mph [kph]	12.4	20	12.4	20	12.4	20	12.4	20	12.4	20	12.4	20	
ã	41		loaded	fpm [ms]	82.7	0.42	82.7	0.42	88.6	0.45	82.7	0.42	82.7	0.42	88.6	0.45	
l a	41	Lift Speed	unloaded	fpm [ms]	102.4	0.52	102.4	0.52	108.3	0.55	102.4	0.52	102.4	0.52	108.3	0.55	
erformance	43		loaded	fpm [ms]	118.1	0.52	118.1	0.52	118.1	0.55	118.1	0.52	118.1	0.52	118.1	0.55	
ř	44	Lower Speed	unloaded	fpm [ms]	78.7	0.4	78.7	0.4	78.7	0.4	78.7	0.4	78.7	0.4	78.7	0.4	
-	_	Max. Drawbar Pull	loaded	lbs [kg]	4,145	1,880	4,409	2,000	4,233	1,920	4,564	2,070	4,905	2,225	4,641	2,105	
		Max. Gradeability	loaded / unloaded	%	18 /		18 /			/ 20	18 /		18 /			/ 20	
	47	•	service		Foot / Hyd		Foot / Hyd			/ Hyd	Foot /			/ Hyd	Foot / Hyd		
	48	Brakes	parking		Hand /		Hand /	•		/ Mech	Hand /		Hand /			/ Mech	
	49	Engine	manufacturer		Xinchai A490BPG		Yanmar 4TNE98		Nissan K25		Xinc		Yan	mar	Nissan K25		
	50		model								A490l			E98			
	51		emission compliance		China Tier II		EPA / Euro Tier III		n/a		China Tier II		EPA / Euro Tier III		n/a		
	54		cylinders		4		4		4		4		4		4		
Si			displacement	liters	2.5		3.3		2.4	488	2.54		3.3			188	
Systems			rated power	HP [kW]	(W] 49.3 36.8		56.5 42.1		50.2 37.4		49.3 36.8		56.5	42.1	50.2 37.4		
Sys	55 56		max. torque	rpm	2,6		2,3			300	2,65		2,3			300	
"	56			lb/ft[N/m]	109	148	145	196.3	130	176.5	109	148	145	196.3	130	176.5	
	57			rpm	1,900		1,700		1,600		1,900		1,700		1,600		
	58	Transmission	type		Powershift		Powershift		Powershift		Powershift		Powershift		Powershift		
	59		speeds, fwd / rev		1/		1/			/ 1	1/		1 /	1	1	/ 1	
	60	Hydraulic Pressure –	system	psi [bar]	2,611	180	2,611	180	2,611	180	3,046	210	3,046	210		210	
	61		attachment	psi [bar]	2,031	140	2,031	140	2,031	140	2,031	140	2,031	140	2,031	140	
Ь	62	Sound Level	at drivers ear	dB(A)	92	2	9	1	<u> </u>	39	92	<u>'</u>	9	1	8	9	





Note: Dimension and performance values are subject to change without notice. Performance specs are nominal values and may vary by machine.

AVAILABLE OPTIONS

Contact your local LiuGong dealer for options available to optimize your LiuGong forklift to your application. Some of the factory options available are listed here.

• Standard two-stage, full-free two-stage and three-stage

- masts up to 5.5M lift height
- Extra wide and sideshifter carriages
- Dual function auxiliary hydraulic valve and hosing
- Variety of fork styles and lengths
- Solid pneumatic tires
- · Full suspension seat
- Warning lights
- Fire extinguisher
- · Dual element air filter
- Vertical exhaust